

## 2<sup>nd</sup> International Summer School

### ADDITIVELY MANUFACTURED CONCRETE STRUCTURES

Naples - July, 15-19, 2024

#### ACTIVE RHEOLOGY CONTROL OF CEMENT PASTES USING POTENTIALLY MAGNETIC PARTICLES FROM RESIDUAL MATERIALS

##### - INTRODUCTION AND MOTIVATION OF YOUR RESEARCH



- actively influence the rheological behavior of cementitious materials after the mixing process
- satisfy conflicting demands on cementitious materials during (automatic) fabrication processes (pumpability, buildability)
- targeted control of the rheological properties of fresh concrete to facilitate additive manufacturing and shorten production times in traditional manufacturing
- smart material behavior through excitation by means of an external stimulus (e.g. electromagnetism)

##### - MATERIALS AND METHODS

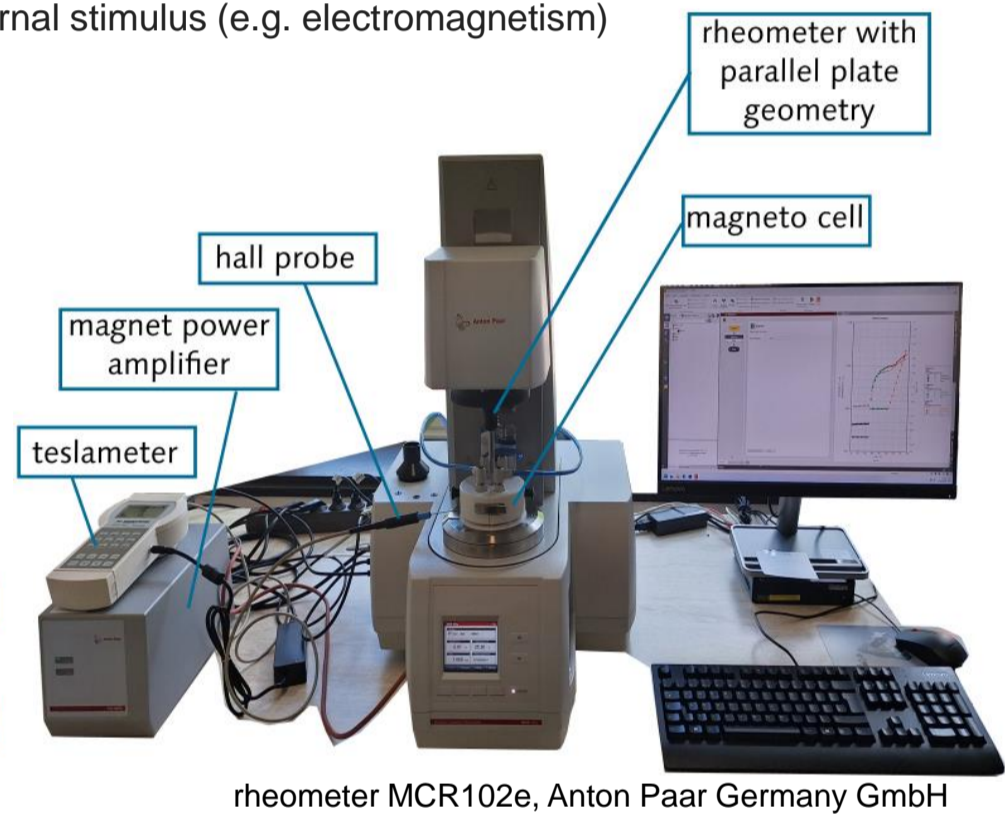
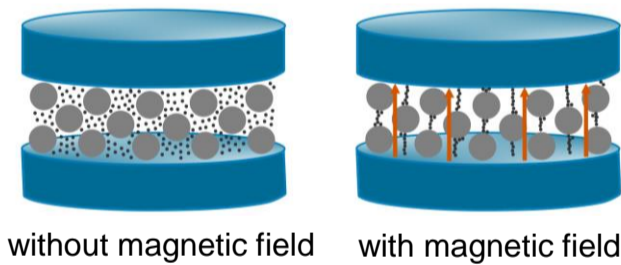
*up to now: materials with magnetic properties*

- nano-Fe<sub>3</sub>O<sub>4</sub> powder
- carbonyl iron powder

*future: residual materials with potential magnetic properties*

- domestic waste incineration ash
- sewage sludge ash
- electric arc furnace slag

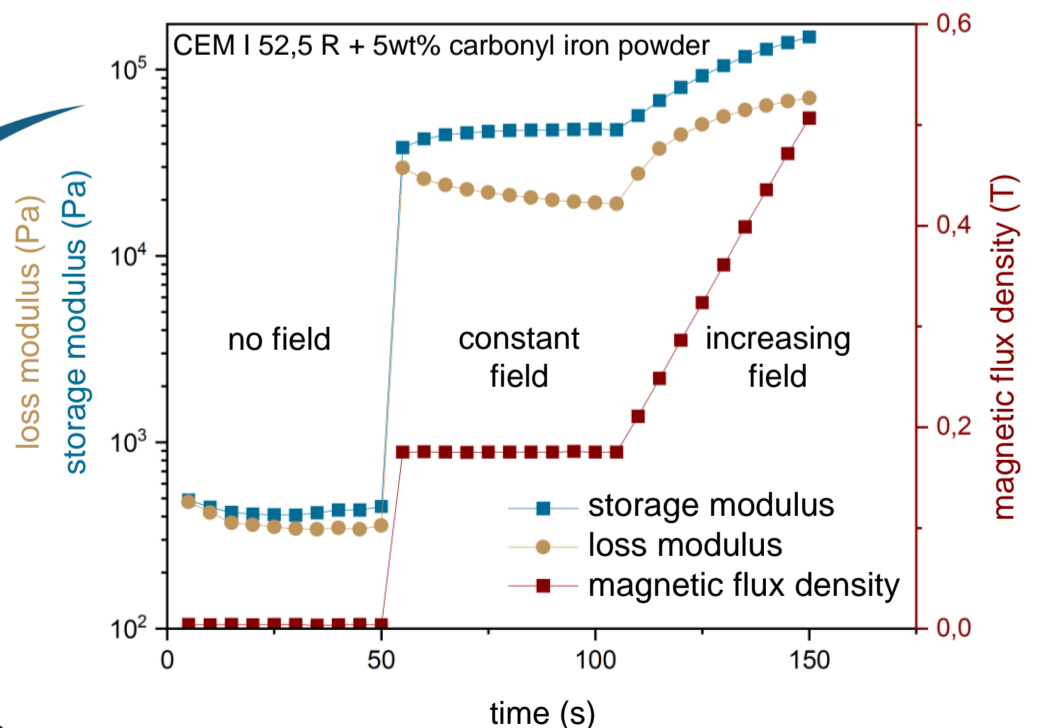
**PRINCIPLE –**  
Magnetorheological fluids  
introduction of ferromagnetic particles and excitation by an external magnetic field



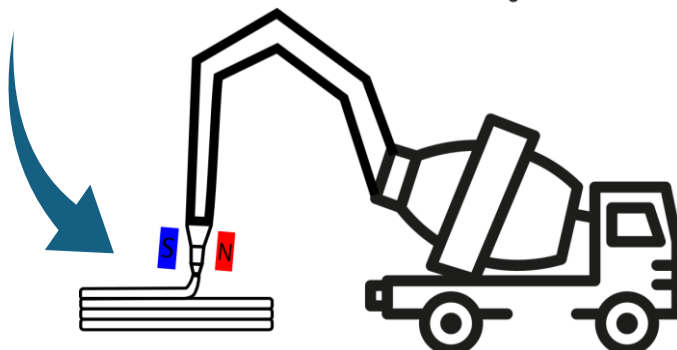
rheometer MCR102e, Anton Paar Germany GmbH

##### - RESULTS AND FUTURE PERSPECTIVES

- Rotational rheological measurements of cement pastes with magnetic particles demonstrate that stiffening can be induced by the application of magnetic fields.
- The response in terms of the storage and loss moduli depends on the magnetic strength curve (constant, linear).



Upscaling to scale of technical center and construction site



First/Last name:  
Paula Heik

Affiliation & Logo:

**Bauhaus-Universität Weimar**

Faculty of Civil and Environmental  
Engineering

Address – Country:

Coudraystr. 11 A, 99423 Weimar  
Germany

PARTICIPANT